## Genrock Basecoat



#### **Product Description**

Complete basecoat product range based on 70 + base colors including 16 Pearlescent, iridescent and tinted metallic toners as well as 6 xirallic. High pigmented system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient and there is minimal waiting time for the application of the top coat.

#### **Surface Preparation:**

Old paint well sanded and surfaces well primed and prepared.

#### **Suitable Substrates:**

- Existing Finishes except TPA
- "General" 1 K or 2 K primers
- OEM Primer or EDP, sanded
- "General" Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700

#### **Product Application**



Mix 75% "Genrock" thinners



18-19 sec / DIN 4 mm / 20o C (68o F)



HVLP 1.3 - 1.4 mm; 2.0 – 2.5 bar inlet pressure



5 min. between coats. For metallic colors, a drop coat is recommended

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Wait until fully matt before applying top coat



Wear suitable protection

### **Product Characteristics**

Flash Point:	23°C (73.4°F)
Solids Content:	21.2-39.0% by weight
Specific Gravity:	0.94-1.16 kg/cm³ (7.82-9.66 lbs/gal)
Coverage:	8-10 m2/l at 25 micron dry thickness
SDS:	Refer to the safety data sheet

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